

Mr. Larry Szuhly  
Ertel Manufacturing Division, Dyna Gear Inc.  
1436 E. 19<sup>th</sup> St.  
Indianapolis, Indiana 46202

Re: FAA 097-12107-00057  
First Administrative Amendment to  
FESOP F097-5572-00057

Dear Mr. Szuhly:

Ertel Manufacturing Division, Dyna Gear Inc. was issued a permit on July 23, 1997 for a gray iron foundry operation. A letter requesting an addition of an Ajax Electric Arc Furnace was received on March 29, 2000. Since the PTE of the new furnace is insignificant and there is no increase in potential to emit from other affected sources, then pursuant to the provisions of 326 IAC 2-8-10(a)(14) the permit is hereby administratively amended as follows (with changes indicated in bold type):

(a) The first item of Section D.3 on Page 3 of 44 (the table of contents) has been amended to the following: **MFS-4 Electric Arc Furnace (4.5 tons per hour) and** Canopy Sanitary Baghouse over Furnace Area.

(b) Part A.2(c) of page 7 of 44 has been changed to the following: **"One (1) Electric Arc Furnace identified as Emission Unit F-7 (model Number MFS-4) which has a maximum unit capacity of 4.5 tons of metal per hour. Particulate emissions from this unit, and from the entire facility, are controlled by a shared baghouse, identified as emission unit F-3, which also collects particulate matter at the ceiling level over the foundry. F-3 exhausts out of one stack identified as S-3"**

(c) Section D.3 Unit Identification box at the top of page 33 of 44 has been changed to the following **"One (1) Electric Arc Furnace identified as Emission Unit F-7 (model Number MFS-4) which has a maximum unit capacity of 4.5 tons of metal per hour. Particulate emissions from this unit, and from the entire facility, are controlled by a shared baghouse, identified as emission unit F-3, which also collects particulate matter at the ceiling level over the foundry. F-3 exhausts out of one stack identified as S-3"**

(d) Section D.3.1 of page 33 of 44 has been amended to: Particulate emissions **from the Electric Arc Furnace identified as emission unit F-7 and particulate emissions** from the foundry area building, ~~identified as emission unit F-3,~~ shall be controlled by a baghouse, **designated as emission unit F-3**, with a design flow rate of 9,837 acfm. The emission rate from the baghouse exhaust shall not exceed 0.025 gr/dscf, or 2.07 pounds per hour. Compliance with this condition will satisfy the requirements of 326 IAC 6-1-2 (e)(2), and the requirement to restrict PM-10 emissions to 99 tons per 365 day period, such that the requirements of 326 IAC 2-7 (Part 70 Operating Permit Regulation) do not apply.

All other conditions of the permit shall remain unchanged and in effect. Enclosed are calculations which show that the new equipment can conform to the same applicable requirements, terms, and conditions of the original permit. Please attach a copy of this amendment and the following revised permit

pages to the front of the original permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5.  
If you have any questions on this matter, please contact Mr. Dana Armstrong at (317)-327-2234.

Sincerely,

Mona A. Salem  
Chief Operating Officer  
Department of Public Works  
City of Indianapolis

Attachments:

FAA 097-12107-00057 Cover Sheet  
FAA 097-12107-00057 Revised Pages  
Modified emissions calculations  
DRA

cc: Mindy Hahn, IDEM OAM  
Matt Mosier, Compliance Section ERMD  
Lisa Adler, Permit Reviewer ERMD

# **FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)**

**OFFICE OF AIR MANAGEMENT**

**AND**

## **ENVIRONMENTAL RESOURCES MANAGEMENT DIVISION AIR QUALITY MANAGEMENT SECTION**

**Ertel Manufacturing Corporation  
2045 Dr. Andrew J. Brown Avenue  
Indianapolis, Indiana 46202**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the facilities listed in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 and 326 IAC 2-1-3.2, as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17 (prior to July 1, 1996, IC 13-1-1-4 and IC 13-7-10).

|  |                              |
|--|------------------------------|
| Operation Permit No.: F097-5572-00057  |                              |
| Issued by: Robert F. Holm<br>Robert F. Holm, Ph.D.,<br>Administrator ERMD                                    | Issuance Date: July 23, 1997 |
| First Amendment Amendment: FAA 097-12107-00057   | Pages affected:3,7,33        |
| Issued by:<br>Mona A. Salem<br>Chief Operating Officer<br>Department of Public Works<br>City of Indianapolis | Issuance Date:               |

D.2.5 Collection Efficiency

**Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

D.2.6 Visible Emissions Notation

D.2.7 Baghouse Inspection

D.2.8 Broken Bag or Failure Detection

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

D.2.9 Record Keeping Requirements

**SECTION D.3 FACILITY OPERATION CONDITIONS**

**MFS-4 Electric Arc Furnace (4.5 tons per hour) and Canopy Sanitary Baghouse over Furnace Area**

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**

D.3.1 Particulate Matter Limitation [326 IAC 6-1-2][326 IAC 2-8]

D.3.2 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

**Compliance Determination Requirements**

D.3.3 Testing Requirements [326 IAC 2-8-5(1)]

D.3.4 Particulate Matter

D.3.5 Collection Efficiency

**Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

D.3.6 Visible Emissions Notation

D.3.7 Baghouse Inspection

D.3.8 Broken Bag or Failure Detection

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

D.3.9 Record Keeping Requirements

**SECTION D.4 FACILITY OPERATION CONDITIONS**

**Pouring Line, Shake out, Sand Muller, Sand Handling**

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**

D.4.1 Particulate Matter Limitation [326 IAC 6-1-2][326 IAC 2-8]

D.4.2 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

**Compliance Determination Requirements**

D.4.3 Testing Requirements [326 IAC 2-8-5(1)]

D.4.4 Particulate Matter

**Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

D.4.5 Visible Emissions Notation

D.4.6 Baghouse Inspection

D.4.7 Broken Bag or Failure Detection

## SECTION A SOURCE SUMMARY

This permit is based on information presented in the permit application and any information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Management (OAM) and ERMD and submitted to IDEM, OAM and ERMD.

### A.1 General Information [326 IAC 2-8-3(b)]

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The Permittee owns and operates a foundry operation

Responsible Official: Mr. Dan Russell  
Source Address: 2045 Dr. Andrew J. Brown Avenue, Indianapolis, Indiana 46202  
Mailing Address: 2045 Dr. Andrew J. Brown Avenue, Indianapolis, Indiana 46202  
SIC Code: 3321  
County Location: Marion  
County Status: Nonattainment for Total Suspended Particulates  
Source Status: Federally Enforceable State Operating Permit (FESOP)  
Major Source, under PSD or Emission Offset Rules;

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

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This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) Electric Arc Furnace identified as Emission Unit F-1 (model Number 4MT) which has a maximum unit capacity of 0.84 tons of metal per hour. Particulate emissions from this facility are controlled by an independent baghouse which exhausts out one stack identified as S-1.
- (b) One (1) Electric Arc Furnace identified as Emission Unit F-2 (model Number 8MT) which has a maximum unit capacity of 1.47 tons of metal per hour. Particulate emissions from this facility are controlled by an independent baghouse which exhausts out one stack identified as S-2.
- (c) ~~General Building Sanitary Baghouse, identified as emission unit F-3, collects particulate matter at the ceiling level over the foundry area. Particulate matter is vented to a baghouse which exhausts out one stack identified as S-3.~~  
**One (1) Electric Arc Furnace identified as Emission Unit F-7 (model Number MFS-4) which has a maximum unit capacity of 4.5 tons of metal per hour. Particulate emissions from this unit, and from the entire facility, are controlled by a shared baghouse, identified as emission unit F-3, which also collects particulate matter at the ceiling level over the foundry. F-3 exhausts out of one stack identified as S-3.**
- (d) One (1) pouring line identified as Emission Unit F-4. Emission Unit F-4 is comprised of one (1) sand muller (F-4A); one (1) general shakeout machine (F-4B), an iron pouring and cooling zone, storage tanks, conveyors, and sand handling operations (F-4C). Particulate emissions from this facility are controlled by a baghouse which exhausts out one stack identified as S-4.
- (e) One (1) shot blasting machine (F-5A), holding furnace (F-5B) and a pickup hood to collect emissions from the unloading of materials from the tumbleblast machine (F-5C). This shotblast machine has a maximum unit capacity of 3.5 tons of metal per hour, the holding furnace has a maximum holding capacity of 10 tons of metal and tumbleblast machine has a maximum unit capacity of 4 tons of metal per hour. Particulate emissions from this facility are controlled by a baghouse which exhaust out one stack identified as S-5.
- (f) A pickup hood to collect emissions from the loading of the tumbleblast machine (F-6). The tumbleblast machine has a maximum unit capacity of 4 tons of metal per hour. Part

## SECTION D.3

## FACILITY OPERATION CONDITIONS

~~General Building Sanitary Baghouse, identified as emission unit F-3, collects particulate matter at the ceiling level over the foundry area. Particulate matter is vented to a baghouse which exhausts out one stack identified as S-3.~~

**One (1) Electric Arc Furnace identified as Emission Unit F-7 (model Number MFS-4) which has a maximum unit capacity of 4.5 tons of metal per hour. Particulate emissions from this unit, and from the entire facility, are controlled by a shared baghouse, identified as emission unit F-3, which also collects particulate matter at the ceiling level over the foundry. F-3 exhausts out of one stack identified as S-3.**

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.3.1 Particulate Matter [326 IAC 6-1-2][326 IAC 2-8]

Particulate emissions **from the Electric Arc Furnace identified as emission unit F-7 and particulate emissions** from the foundry area building, ~~identified as emission unit F-3~~, shall be controlled by a baghouse, **designated as emission unit F-3**, with a design flow rate of 9,837 acfm. The emission rate from the baghouse exhaust shall not exceed 0.025 gr/dscf, or 2.07 pounds per hour. Compliance with this condition will satisfy the requirements of 326 IAC 6-1-2 (e)(2), and the requirement to restrict PM-10 emissions to 99 tons per 365 day period, such that the requirements of 326 IAC 2-7 (Part 70 Operating Permit Regulation) do not apply.

#### D.3.2 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and its control device.

### Compliance Determination Requirements

#### D.3.3 Testing Requirements [326 IAC 2-8-5(1)]

Testing of this facility is not specifically required by this permit. However, this does not preclude testing requirements on this facility under 326 IAC 2-1-4(f) and 326 IAC 2-8-4).

#### D.3.4 Particulate Matter

Baghouse shall be in operation at all times the Electric Furnace is in operation.

#### D.3.5 Collection Efficiency

The Permittee shall maintain a heat resistant curtains around the bottom of the holding Furnace hood.

### Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

#### D.3.6 Visible Emissions Notation

Daily visible emission notations of the process emissions from this facility shall be performed once per day during daylight hours when the process is in operation. A trained employee will record whether emissions are normal or abnormal. For processes operated continuously "normal" means those conditions prevailing, or expected to prevail, 80% of the time the process is in operation, not counting startup or shut down time. In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions. A trained employee is an employee who has worked at the plant at least one month and has been trained in the appearance and characteristics of normal visible emissions for that specific process. The Preventive Maintenance Plan for this unit shall contain troubleshooting contingency and corrective actions for when an abnormal emission is observed.

#### D.3.7 Baghouse Inspections

An inspection shall be performed each calendar quarter of all bags in the Building Sanitary Baghouse. All defective bags shall be replaced.

Company Name: Ertel Manufacturing Corporation  
 Address City IN Zip: 2045 Andrew J. Brown Avenue  
 FESOP: F097-5572-00057  
 Pit ID: 0057  
 Reviewer: Patrick Coughlin  
 Date: 6-09-97

## Furnace Operations

| Unit Id                      | F-1                       | Unit ID                    | F-2                       | Unit ID                    | F-3                          |
|------------------------------|---------------------------|----------------------------|---------------------------|----------------------------|------------------------------|
| Description                  | 4 MT Electric Arc Furnace | Description                | 8 MT Electric Arc Furnace | Description                | Ajax Furnace and Canopy Hood |
| Type of Material Charged     | Gray Iron                 | Type of Material Charged   | Gray Iron                 | Type of Material Charged   | Gray Iron                    |
| Throughput (tons/hr)         | 0.84                      | Throughput (tons/hr)       | 1.47                      | Throughput (tons/hr)       | 4.5                          |
| Control Device               | Baghouse                  | Control Device             | Baghouse                  | Control Device             | Baghouse                     |
| Est. PM control efficiency   | 0.999                     | Est. PM control efficiency | 99.90%                    | Est. PM control efficiency | 99.00%                       |
| stack I.D.                   | S-1                       | stack I.D.                 | S-2                       | stack I.D.                 | S-3                          |
| stack flowrate (acfm)        | 11920                     | stack flowrate (acfm)      | 27410.00                  | stack flowrate (acfm)      | 9837.00                      |
| stack temp (f)               | 100                       | stack temp (f)             | 105                       | stack temp (f)             | 100                          |
| stack flowrate (dscfm)       | 11324.00                  | stack flowrate (dscfm)     | 25837.64                  | stack flowrate (dscfm)     | 9345.15                      |
| Total Throughput (tons/hour) | 6.81                      |                            |                           |                            |                              |

estimate

Ertel Manufacturing has requested, in a March 22, 1996 letter, that the maximum operating capacity of these furnaces be limited to .84 tons/hr and 1.47 tons per hour for the 4MT and 8MT electric arc furnaces, respectively.

|                            | Capture Efficiency | Fugitive Emissions % |
|----------------------------|--------------------|----------------------|
| F-1 4MT Furnace Emissions  | 99.00%             | 1.00%                |
| F-2 8MT Furnace Emissions  | 99.00%             | 1.00%                |
| F-3 Ajax Furnace Emissions | 99.00%             | 1.00%                |

## Stack Test Data

| Stack Test Data              | Emitting unit | results for any one run (lbs/hr) | Throughput during test (tons/hr) | Calculated emission factor (lbs/ton) | Calculated emission factor (gr/dscf) |
|------------------------------|---------------|----------------------------------|----------------------------------|--------------------------------------|--------------------------------------|
| Stack Test Data ,12/93 (PM)  | F-1           | 0.22                             | 1.2                              | 0.18                                 | 0.002                                |
| Stack Test Data ,10/95 (SO2) | F-1           | 0.28                             | 0.7                              | 0.40                                 | NA                                   |
| Stack Test Data ,12/95 (NOx) | F-1           | 0.5                              | 0.7                              | 0.71                                 | NA                                   |
| Stack Test Data ,12/95 (CO)  | F-1           | 3.2                              | 0.7                              | 4.57                                 | NA                                   |
| Stack Test Data ,12/93 (PM)  | F-2           | 1.6                              | 2.67                             | 0.60                                 | 0.007                                |
| Stack Test Data ,10/95 (SO2) | F-2           | 0.26                             | 1.2                              | 0.22                                 | NA                                   |
| Stack Test Data ,12/95 (NOx) | F-2           | 3.7                              | 1.8                              | 2.06                                 | NA                                   |
| Stack Test Data ,12/95 (CO)  | F-2           | 3.9                              | 1.2                              | 3.25                                 | NA                                   |
| Stack Test Data ,****(PM)    | F-3           |                                  |                                  |                                      | 0.0000                               |
| Stack Test Data ,****(SO2)   | F-3           |                                  |                                  |                                      |                                      |
| Stack Test Data ,****(NOx)   | F-3           |                                  |                                  |                                      |                                      |
| Stack Test Data ,****(CO)    | F-3           |                                  |                                  |                                      |                                      |

Need Stack Data

Need Stack Data

Need Stack Data

## Proposed PM/PM-10 Emissions Limitations for F-1 and F-2 established to limit plant wide PM-10 emissions to less than 100 tons per year.

|                                   | Emitting Units   | gr/dscf          |                  |                      |                  |                      |
|-----------------------------------|------------------|------------------|------------------|----------------------|------------------|----------------------|
| PM-10/PM (gr/dscf)                | F-1              | 0.025            |                  |                      |                  |                      |
|                                   | F-2              | 0.025            |                  |                      |                  |                      |
|                                   | F-3              | 0.025            |                  |                      |                  |                      |
| Pollutant                         | PM               | PM10             | SOx              | NOx                  | VOC              | CO                   |
| Source of Emissions Factors       | SCC# 3-04-003-04 | SCC# 3-04-003-04 | stack test       | stack test           | SCC# 3-04-003-04 | stack test           |
| Units                             | lbs/ton Produced | lbs/ton Produced | lbs/ton Produced | lbs/ton metal melted | lbs/ton Produced | lbs/ton metal melted |
| Electric Arc Factor (F-1 and F-2) | 12.7             | 11.4             | 0.4              | 2.06                 | 0.18             | 4.57                 |
| Induction Furnace Factor (F-3)    | 0.9              | 0.9              | 0                | 0                    | 0                | 0                    |

| Potential to Emit | Calculated Throughput*Emission Factor |        |       |       |      |        |
|-------------------|---------------------------------------|--------|-------|-------|------|--------|
| lbs/hr (F-1)      | 10.67                                 | 9.58   | 0.34  | 1.73  | 0.15 | 3.84   |
| lbs/day (F-1)     | 256.03                                | 229.82 | 8.06  | 41.44 | 3.63 | 92.13  |
| tons/yr (F-1)     | 46.73                                 | 41.94  | 1.47  | 7.56  | 0.66 | 16.81  |
| lbs/hr (F-2)      | 18.67                                 | 16.76  | 0.59  | 3.02  | 0.26 | 6.72   |
| lbs/day (F-2)     | 448.06                                | 402.19 | 14.11 | 72.52 | 6.35 | 161.23 |
| tons/yr (F-2)     | 81.77                                 | 73.40  | 2.58  | 13.23 | 1.16 | 29.42  |
| lbs/hr (F-3)      | 4.05                                  | 4.05   | 0.00  | 0.00  | 0.00 | 0.00   |
| lbs/day (F-3)     | 97.20                                 | 97.20  | 0.00  | 0.00  | 0.00 | 0.00   |
| tons/yr (F-3)     | 17.74                                 | 17.74  | 0.00  | 0.00  | 0.00 | 0.00   |

| Limited Potential to Emit | Calculated dscf*grain loading |       |       |       |      |        |
|---------------------------|-------------------------------|-------|-------|-------|------|--------|
| lbs/hr F-1                | 2.43                          | 2.43  | 0.34  | 1.73  | 0.15 | 3.84   |
| lbs/day F-1               | 58.24                         | 58.24 | 8.06  | 41.44 | 3.63 | 92.13  |
| tons/yr F-1               | 10.63                         | 10.63 | 1.47  | 7.56  | 0.66 | 16.81  |
| lbs/hr F-2                | 0.09                          | 0.09  | 0.59  | 3.02  | 0.26 | 6.72   |
| lbs/day F-2               | 2.27                          | 2.27  | 14.11 | 72.52 | 6.35 | 161.23 |
| tons/yr F-2               | 0.41                          | 0.41  | 2.58  | 13.23 | 1.16 | 29.42  |
| lbs/hr F-3                | 2.00                          | 2.00  | 0.00  | 0.00  | 0.00 | 0.00   |
| lbs/day F-3               | 48.06                         | 48.06 | 0.00  | 0.00  | 0.00 | 0.00   |
| tons/yr F-3               | 8.77                          | 8.77  | 0.00  | 0.00  | 0.00 | 0.00   |

|                                       |   |                                   |                 |
|---------------------------------------|---|-----------------------------------|-----------------|
| <b>Unit ID</b>                        | <b>F-4</b>  | <b>Control Device</b>             | <b>Baghouse</b> |
| <b>Description</b>                    | <b>Disamatic Pouring/Cooling/Shakeout/Sand Handling</b> | <b>Est. PM control efficiency</b> | <b>99.90%</b>   |
| <b>Type of Material Charged</b>       | <b>Gray Iron</b>  | <b>stack I.D.</b>                 | <b>S-4</b>      |
| <b>Throughput (tons metal /hr) 1</b>  | <b>5.1</b>  | <b>stack flowrate (acfm)</b>      | <b>39845.00</b> |
| <b>(tons of sand handled) 1</b>       | <b>33.8</b>   | <b>stack temp (f)</b>             | <b>75</b>       |
| <b>Proposed PM-10 limit (gr/dscf)</b> | <b>0.025</b>  | <b>stack flowrate (dscfm)</b>     | <b>39391.48</b> |
| <b>Stack Test (lbs/hr)</b>            | <b>2.13</b>   |                                   |                 |
| <b>(gr/dscf)</b>                      | <b>0.0072</b>   |                                   |                 |
| <b>Date of Stack Test</b>             | <b>6/94</b>   |                                   |                 |

1 - maximum throughput experienced during 1993 stack test  
Ertel Manufacturing does not use any cores, magnesium treatment, or refining consequently the emission factor for these activities were not incorporated into the emissions calculation for this facility.

The metal from the furnaces are poured into a holding pot therefore the

|                                    |                              |                              |                              |                              |                              |                              |
|------------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| <b>Pollutant</b>                   | <b>PM</b>                    | <b>PM10</b>                  | <b>SOx</b>                   | <b>NOx</b>                   | <b>VOC</b>                   | <b>CO</b>                    |
| <b>Source of Emissions Factors</b> | <b>lbs/ton metal charged</b> | <b>lbs/ton metal charged</b> | <b>lbs/ton metal charged</b> | <b>lbs/ton metal charged</b> | <b>lbs/ton metal charged</b> | <b>lbs/ton metal charged</b> |
| SCC# 3-04-003-20 (pouring/casting) | 4.2                          | 2.06                         | 0.02                         | 0.01                         | 0.14                         | --                           |
| SCC# 3-04-003-25 (casting cooling) | --                           | 1.4                          | --                           | --                           | --                           | --                           |
| SCC# 3-04-003-31 (shakeout)        | 3.2                          | 2.24                         | --                           | --                           | 1.20                         | --                           |
| Sum of Emission Factors            | 7.4                          | 5.7                          | 0.02                         | 0.01                         | 1.34                         | --                           |

|                                    |                             |                             |                             |                             |                             |                             |
|------------------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| <b>Pollutant</b>                   | <b>PM</b>                   | <b>PM10</b>                 | <b>SOx</b>                  | <b>NOx</b>                  | <b>VOC</b>                  | <b>CO</b>                   |
| <b>Source of Emissions Factors</b> | <b>lbs/ton sand handled</b> | <b>lbs/ton sand handled</b> | <b>lbs/ton sand handled</b> | <b>lbs/ton sand handled</b> | <b>lbs/ton sand handled</b> | <b>lbs/ton sand handled</b> |
| SCC# 3-04-003-50 (sand handling)   | 0.65                        | 0.54                        | --                          | --                          | --                          | --                          |

|                          |         |         |      |      |        |    |
|--------------------------|---------|---------|------|------|--------|----|
| <b>Potential to Emit</b> |         |         |      |      |        |    |
| lbs/hr                   | 59.71   | 47.32   | 0.10 | 0.05 | 6.83   | -- |
| lbs/day                  | 1433.04 | 1135.73 | 2.45 | 1.22 | 164.02 | -- |
| tons/year                | 261.53  | 207.27  | 0.45 | 0.22 | 29.93  | -- |

|                                 |       |       |      |      |       |    |
|---------------------------------|-------|-------|------|------|-------|----|
| <b>Limited Potential toEmit</b> |       |       |      |      |       |    |
| lbs/hr                          | 8.44  | 8.44  | 0.10 | 0.05 | 6.83  | -- |
| tons/yr                         | 36.97 | 36.97 | 0.45 | 0.22 | 29.93 | -- |

|   |  |                                   |                 |
|---|--|-----------------------------------|-----------------|
| <b>Unit ID</b>                          | <b>F-5 A, B, and C</b>                                     | <b>Control Device</b>             | <b>Baghouse</b> |
| <b>Description</b>                      | <b>Shotblast, Holding Furnace and Part of Tumble Blast</b> | <b>Est. PM control efficiency</b> | <b>99.90%</b>   |
| <b>Type of Material Charged</b>         | <b>Gray Iron</b>   | <b>stack I.D.</b>                 | <b>S-5</b>      |
| <b>Shotblast Throughput (tons/hr)</b>   | <b>3.5</b>   | <b>stack flowrate (acfm)</b>      | <b>8286.00</b>  |
| <b>Holding Furnace Capacity (tons)</b>  | <b>10</b>  | <b>stack temp (f)</b>             | <b>68</b>       |
| <b>Tumbleblast Throughput (tons/hr)</b> | <b>4</b>   | <b>stack flowrate (dscfm)</b>     | <b>8258.83</b>  |
| <b>Proposed PM-10 limit (gr/dscf)</b>   | <b>0.025</b>   |                                   |                 |

(reported in permit application submitted on June 15, 1993)

|                                      |                               |                               |                               |                               |                               |                               |
|--------------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| <b>Source of Emissions Factors</b>   | <b>PM</b>                     | <b>PM10</b>                   | <b>SOx</b>                    | <b>NOx</b>                    | <b>VOC</b>                    | <b>CO</b>                     |
| SCC# 3-04-003-40 (Grinding/Cleaning) | <b>lbs/ton metal produced</b> | <b>lbs/ton metal produced</b> | <b>lbs/ton metal produced</b> | <b>lbs/ton metal produced</b> | <b>lbs/ton metal produced</b> | <b>lbs/ton metal produced</b> |
|                                      | 17                            | 1.7                           | 0.00                          | 0.00                          | 0.00                          | 0.00                          |

|                          |         |        |      |      |      |      |
|--------------------------|---------|--------|------|------|------|------|
| <b>Potential to Emit</b> |         |        |      |      |      |      |
| lbs/hr                   | 59.50   | 5.95   | 0.00 | 0.00 | 0.00 | 0.00 |
| lbs/day                  | 1428.00 | 142.80 | 0.00 | 0.00 | 0.00 | 0.00 |
| tons/yr                  | 260.61  | 26.06  | 0.00 | 0.00 | 0.00 | 0.00 |

|                                     |      |      |      |      |      |      |
|-------------------------------------|------|------|------|------|------|------|
| <b>Limited to Potential to Emit</b> |      |      |      |      |      |      |
| lbs/hr                              | 1.77 | 1.77 | 0.00 | 0.00 | 0.00 | 0.00 |
| tons/yr                             | 7.75 | 7.8  | 0.00 | 0.00 | 0.00 | 0.00 |



|   |  |                                   |                          |   |                          |                          |
|---|--|-----------------------------------|--------------------------|---|--------------------------|--------------------------|
| <b>Unit ID</b>                              | <b>F-6</b>   | <b>Control Device</b>             | <b>Baghouse</b>          |   |                          |                          |
| <b>Description</b>                          | <b>Casting Finishing Tumbleblast</b>                       | <b>Est. PM control efficiency</b> | <b>99.90%</b>            |   |                          |                          |
| <b>Type of Material Charged</b>             | <b>Gray Iron</b>   | <b>stack I.D.</b>                 | <b>S-6</b>               |   |                          |                          |
| <b>Throughput (tons/hr)</b>                 | <b>4</b>   | <b>stack flowrate (acfm)</b>      | <b>2730.00</b>           | (reported in permit application submitted on June 15, 1993) |                          |                          |
| <b>Proposed PM-10 limit (gr/dscf)</b>       | <b>0.025</b>   | <b>stack temp (f)</b>             | <b>68</b>                |   |                          |                          |
|   |  | <b>stack flowrate (dscfm)</b>     | <b>2730.00</b>           |   |                          |                          |
| <b>Source of Emissions Factors</b>          | <b>PM</b>  | <b>PM10</b>                       | <b>SOx</b>               | <b>NOx</b>  | <b>VOC</b>               | <b>CO</b>                |
| SCC# 3-04-003-40 (Grinding/Cleaning)        | lbs/ton metal produced                                     | lbs/ton metal produced            | lbs/ton metal produced   | lbs/ton metal produced                                      | lbs/ton metal produced   | lbs/tons metal produced  |
|   | 17   | 1.7                               | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| lbs/hr                                      | 68.00  | 6.80                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| lbs/day                                     | 1632.00  | 163.20                            | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| tons/yr                                     | 297.84   | 29.78                             | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| lbs/hr                                      | 0.59   | 0.59                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| tons/yr                                     | 2.56   | 2.56                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
|   |  |                                   |                          |   |                          |                          |
| <b>Unit ID</b>                              | <b>F-7</b>   | <b>Control Device</b>             |                          |   |                          |                          |
| <b>Description</b>                          | <b>Grinding</b>  |                                   |                          |   |                          |                          |
| <b>Type of Material Charged</b>             | <b>Gray Iron</b>   |                                   |                          |   |                          |                          |
| <b>Throughput (tons/hr)</b>                 | <b>4</b>   |                                   |                          |   |                          |                          |
| <b>Source of Emission Factors</b>           | <b>PM</b>  | <b>PM10</b>                       | <b>SOx</b>               | <b>NOx</b>  | <b>VOC</b>               | <b>CO</b>                |
| AP-42 Table 12.10-6 (Emitted to Atmosphere) | lbs/ton metal produced                                     | lbs/ton metal produced            | lbs/ton metal produced   | lbs/ton metal produced                                      | lbs/ton metal produced   | lbs/tons metal produced  |
|   | 0.1  | 0.1                               | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| Potential to Emit                           |  |                                   |                          |   |                          |                          |
| lbs/hr                                      | 0.40   | 0.40                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| lbs/day                                     | 9.60   | 9.60                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| tons/yr                                     | 1.75   | 1.75                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| Limited Potential to Emit                   |  |                                   |                          |   |                          |                          |
| lbs/hr                                      | 0.40   | 0.40                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
| tons/yr                                     | 1.75   | 1.75                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
|   |  |                                   |                          |   |                          |                          |
| <b>Unit ID</b>                              |  |                                   |                          |   |                          |                          |
| <b>Description</b>                          | <b>Fugitive Emissions from Handling of Charge Material</b> |                                   |                          |   |                          |                          |
| <b>Type of Material Charged</b>             | <b>Gray Iron</b>   |                                   |                          |   |                          |                          |
| <b>Throughput (tons/hr)</b>                 | <b>6.81</b>  |                                   |                          |   |                          |                          |
| <b>Source of Emissions Factors</b>          | <b>PM</b>  | <b>PM-10</b>                      | <b>SOx</b>               | <b>NOx</b>  | <b>VOC</b>               | <b>CO</b>                |
| Charge Handling SCC# 3-04-003-15            | Lbs/ton of metal charged                                   | Lbs/ton of metal charged          | Lbs/ton of metal charged | Lbs/ton of metal charged                                    | Lbs/ton of metal charged | Lbs/ton of metal charged |
|   | 0.6  | 0.36                              | ---                      | ---   | ---                      | ---                      |
| Potential to Emit                           |  |                                   |                          |   |                          |                          |
| lbs/hr                                      | 4.09   | 2.45                              | ---                      | ---   | ---                      | ---                      |
| lbs/day                                     | 98.06  | 58.84                             | ---                      | ---   | ---                      | ---                      |
| tons/yr                                     | 17.90  | 10.74                             | ---                      | ---   | ---                      | ---                      |
| Limited Potential to Emit                   |  |                                   |                          |   |                          |                          |
| lbs/hr                                      | 4.09   | 2.45                              | ---                      | ---   | ---                      | ---                      |
| tons/yr                                     | 17.90  | 10.74                             | ---                      | ---   | ---                      | ---                      |
| Fugitive Emissions                          |  |                                   |                          |   |                          |                          |
| F-1 tons/yr                                 | 0.47   | 0.42                              | 0.01                     | 0.08  | 0.01                     | 0.17                     |
| F-2 tons/yr                                 | 0.82   | 0.73                              | 0.03                     | 0.13  | 0.01                     | 0.29                     |
| F-3 tons/yr                                 | 0.18   | 0.18                              | 0.00                     | 0.00  | 0.00                     | 0.00                     |
|   |  |                                   |                          |   |                          |                          |
| <b>Total Source Wide Emissions</b>          |  |                                   |                          |   |                          |                          |
| Potential to Emit (tons/yr)                 | 968.12   | 390.95                            | 4.49                     | 21.02   | 31.75                    | 46.24                    |
| Limited Potential to Emit (tons/yr)         | 86.21  | 80.92                             | 4.53                     | 21.23   | 31.77                    | 46.70                    |

Insignificant Emitting  
Two 4.4 MMBtu/hr boilers  
Total firing rate MMcf/hr

0.0088

SCC # 10100602  
3 lbs/MMcf

PM-10  
0.115632  
0.5280528

## HAP Emissions Estimates

Tons of Metal Charged  
Megagrams of Metal Charged  
Conversion Factor (megagrams to tons)  
Source of Emissions Factors

2.31  
2.0955888  
0.90718  
Emission Factors for Iron Foundries-- Criteria and Toxic Pollutants EPA-600/2-90-044

|                            |                             |                    |                |
|----------------------------|-----------------------------|--------------------|----------------|
| <b>Emissions Factors</b>   | <b>Electric Arc Furnace</b> | <b>Inoculation</b> | <b>Pouring</b> |
| <b>Inorganic Compounds</b> | <b>mg/Mg</b>                | <b>mg/Mg</b>       | <b>mg/Mg</b>   |
| Arsenic Compounds          | 0                           | 26.8               | 0.1            |
| Beryllium Compounds        | 0                           | 0.02               | 0.04           |
| Cadmium Compounds          | 1654                        | 1.5                | 0.8            |
| Chromium Compounds         | 97                          | 4                  | 66             |
| Cobalt Compounds           | 0                           | 0.1                | 0.35           |
| Lead Compounds             | 323                         | 56                 | 11             |

|  |                  |             |            |            |            |           |
|--|------------------|-------------|------------|------------|------------|-----------|
| <b>Facility ID</b>   | <b>F-3</b>       |             |            |            |            |           |
| <b>Description</b>   | <b>Grinding</b>  |             |            |            |            |           |
| <b>Type of Material</b>  | <b>Gray Iron</b> |             |            |            |            |           |
| <b>Throughput</b>  | <b>4</b>         |             |            |            |            |           |
| <b>Source of Emission</b>  | <b>PM</b>        | <b>PM10</b> | <b>SOx</b> | <b>NOx</b> | <b>VOC</b> | <b>CO</b> |
| PM10-6 (Emission on metal prodn metal prodn metal prodn metal prodn metal prodn metal prodn) | 0.1              | 0.1         | 0.00       | 0.00       | 0.00       | 0.00      |
| Potential to Emit  |                  |             |            |            |            |           |
| lbs/hr   | 0.40             | 0.40        | 0.00       | 0.00       | 0.00       | 0.00      |
| lbs/day  | 9.60             | 9.60        | 0.00       | 0.00       | 0.00       | 0.00      |
| tons/yr  | 1.75             | 1.75        | 0.00       | 0.00       | 0.00       | 0.00      |
| Limited Potential to Emit  |                  |             |            |            |            |           |
| lbs/hr   | 0.40             | 0.40        | 0.00       | 0.00       | 0.00       | 0.00      |
| tons/yr  | 1.75             | 1.75        | 0.00       | 0.00       | 0.00       | 0.00      |

|   |  |              |            |            |            |           |
|---|--|--------------|------------|------------|------------|-----------|
| <b>Facility ID</b>  | <b>Fugitive Emissions from Handling of Charge Material</b> |              |            |            |            |           |
| <b>Throughput</b>   | <b>2.31</b>  |              |            |            |            |           |
| <b>Source of Emission</b>   | <b>PM</b>  | <b>PM-10</b> | <b>SOx</b> | <b>NOx</b> | <b>VOC</b> | <b>CO</b> |
| PM10-6 (Emission on metal chn of metal chn of metal chn of metal chn of metal chn of metal chn) | 0.6  | 0.36         | ---        | ---        | ---        | ---       |
| Potential to  |  |              |            |            |            |           |
| lbs/hr  | 1.39   | 0.83         | ---        | ---        | ---        | ---       |
| lbs/day   | 33.26  | 19.96        | ---        | ---        | ---        | ---       |
| tons/yr   | 6.07   | 3.64         | ---        | ---        | ---        | ---       |
| Limited Pot   |  |              |            |            |            |           |
| lbs/hr  | 1.39   | 0.83         | ---        | ---        | ---        | ---       |
| tons/yr   | 6.07   | 3.64         | ---        | ---        | ---        | ---       |

**Total Source Wide Emissions**

|                           |        |        |      |       |       |       |
|---------------------------|--------|--------|------|-------|-------|-------|
| Potential to Emit         | 956.30 | 383.85 | 4.49 | 21.02 | 31.75 | 46.24 |
| Limited Potential to Emit | 100.33 | 97.77  | 4.49 | 21.02 | 31.75 | 46.24 |

Insignificant Emitting

Two 4.4 MMBtu/hr boilers

Total firing rate 0.0088

SCC # 101006 PM-10

3 lbs/MMcf 0.115632

0.5280528

## HAP Emissions Estimates

Tons of Met 2.31

Megagrams 2.095586

Conversion Fa 0.90718

Source of Emission Factors for Iron Foundries-- Criteria and Toxic Pollutants EPA-600/2-90-044

| Emissions Factor   | Electric Arc Furnace | Inoculation | Pouring |
|--------------------|----------------------|-------------|---------|
| Inorganic Compound | mg/Mg                | mg/Mg       | mg/Mg   |
| Arsenic Compound   | 0                    | 26.8        | 0.1     |
| Beryllium Compound | 0                    | 0.02        | 0.04    |
| Cadmium Compound   | 1654                 | 1.5         | 0.8     |
| Chromium Compound  | 97                   | 4           | 66      |
| Cobalt Compound    | 0                    | 0.1         | 0.35    |
| Lead Compound      | 323                  | 56          | 11      |
| Manganese Compound | 65                   | 56          | 66      |
| Mercury Compound   | 36                   | 22          | 11      |
| Nickel Compound    | 0                    | 0.31        | 25      |
| Selenium Compound  | 0                    | 5.8         | 0.1     |

Conversion Factor 2.2046E-06

| Potential Emission | Electric Arc Furnace | Inoculation | Pouring  |
|--------------------|----------------------|-------------|----------|
| Inorganic Compound | tons/yr              | tons/yr     | tons/yr  |
| Arsenic Compound   | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Beryllium Compound | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Cadmium Compound   | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Chromium Compound  | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Cobalt Compound    | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Lead Compound      | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Manganese Compound | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Mercury Compound   | 0.00E+00             | 0.00E+00    | 0.00E+00 |
| Nickel Compound    | 0.00E+00             | 0.00E+00    | 0.00E+00 |

|              |          |          |          |
|--------------|----------|----------|----------|
| Selenium Cou | 0.00E+00 | 0.00E+00 | 0.00E+00 |
|--------------|----------|----------|----------|